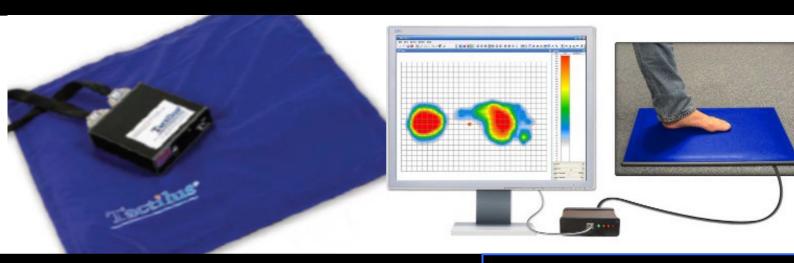
### Surface Pressure Measured in Real Time



# **Tactilus Matrix**



## **Tactilus Electronic Pressure Film**

#### Measure Surface Pressures in Real Time

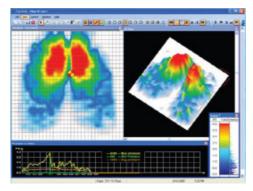
#### **Tactilus, the electronic Pressure Sensitive Film**

In the field of electronic surface pressure measuring Sensor Products Inc. is our partner for many years.

The new Tactilus® is a matrix based tactile surface sensor, that works by the principle of piezoresistance, can be placed as a thin mat between all bodies. Tiny sensing cells cover the entire surface area of our sensor "skin" allowing for discrete spot pressure analysis at any point in the contact region.

Tactilus opens up numerous possibilities that are not covered by the Prescale pressure measuring film. The measured data are routed through an amplifier to the notebook for evaluation. The intuitive program visualizes the results via easy-to-understand graphics in real-time.





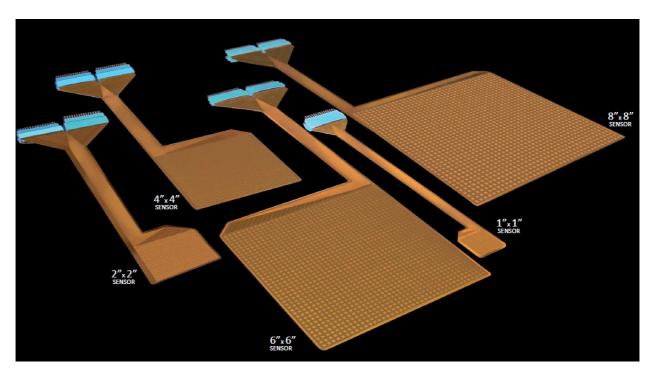
The Tactilus seat sensor system delivers real-time surface pressure distribution between a person and their seating surface.

Tiedemann's primary proposition is to offer our clients precisely what they require or need. To that end, everything we design can be completely tailored to your unique situation. Only the temperature and max. pressure range is limited.

| Tactilus Standard Pressurs Pads |     |          |                                     |                    |           |  |            |           |                  |
|---------------------------------|-----|----------|-------------------------------------|--------------------|-----------|--|------------|-----------|------------------|
|                                 | No. | Quantity | Sensor Size                         | Matrix             | Sensors   | Sensor Distance                                      | Frames/sec | Thickness | Pressure Range   |
| Н                               | 0   | 1        | 25,4 x 25,4 mm                      | 32 x 32            | 1024      | 0,025 mm   | 100 Hz     | 0,3 mm    | 0,007 - 1,1 MPa  |
| Н                               | 1   | 1        | 25,4 x 25,4 mm                      | 16 x 16            | 256       | 1,6 mm   | 100 Hz     | 0,36 mm   | 0,007 - 1,1 MPa  |
| Н                               | 2   | 1        | 50,8 x 50,8 mm                      | 32 x 32            | 1024      | 1,6 mm   | 100 Hz     | 0,36 mm   | 0,007 – 1,1 MPa  |
| Н                               | 3   | 1        | 102 x 102 mm                        | 32 x 32            | 1024      | 2,2 mm   | 100 Hz     | 0,36 mm   | 0,007 – 1,1 MPa  |
| Н                               | 4   | 1        | 153 x 153 mm                        | 32 x 32            | 1024      | 4,8 mm   | 100 Hz     | 0,36 mm   | 0,007 – 1,1 MPa  |
| Н                               | 5   | 1        | 203 x 203 mm                        | 32 x 32            | 1024      | 6,6 mm   | 100 Hz     | 0,36 mm   | 0,007 - 0,7 MPa  |
| Н                               | 6   | 1        | 277 x 277 mm                        | 33 x 32            | 1024      | 9,3 mm   | 100 Hz     | 0,36 mm   | 0,007 - 0,3 MPa  |
| Н                               | 7   | 1        | 357 x 357 mm                        | 34 x 32            | 1024      | 11,2 mm  | 100 Hz     | 0,36 mm   | 0,007 - 0,3 MPa  |
| Α                               | 8   | 1        | 460 x 460                           | 32 x 32            | 1024      | 10,31 mm   | 50 Hz      | 1,00 mm   | 0,007 – 0,7 MPa  |
| Α                               | 9   | 1        | 2032 x 889 mm                       | 32 x 32            | 1024      | 60 x 24 mm   | 5 Hz       | 1,00 mm   | 0 - 0,014 MPa    |
| В                               | 10  | 1        | 465 x 465 mm                        | 32 x 32            | 1024      | 10,31 mm   | 90 Hz      | 1,00 mm   | 0,007 - 0,2 MPa  |
| В                               | 11  | 1        | 2033 x 889 mm                       | 32 x 32            | 1024      | 60 x 24 mm   | 5 Hz       | 1,00 mm   | 0-0,014 MPa      |
| D                               | 13  | 16       | D = 4 mm                            | 1 x 1              | 1         |  | 100 Hz     | 0,14 mm   | 0 – 1,1 MPa      |
| D                               | 14  | 16       | D = 15 mm                           | 1 x 1              | 1         |  | 100 Hz     | 0,25 mm   | 0 - 1,4 MPa      |
| D                               | 15  | 16       | D = 18 mm                           | 1 x 1              | 1         |  | 100 Hz     | 0,22 mm   | 0 - 0,35 MPa     |
| D                               | 16  | 16       | D = 25 mm                           | 1 x 1              | 1         |  | 100 Hz     | 0,25 mm   | 0 - 1,4 MPa      |
| D                               | 17  | 16       | 10 x 10 mm                          | 1 x 1              | 1         |  | 100 Hz     | 0,22 mm   | 0 - 1,4 MPa      |
| D                               | 18  | 16       | 25 x 25 mm                          | 1 x 1              | 1         |  | 100 Hz     | 0,25 mm   | 0 - 1,4 MPa      |
| D                               | 19  | 16       | 44 x 44 mm                          | 1 x 1              | 1         |  | 100 Hz     | 0,25 mm   | 0 - 0,35 MPa     |
| F                               | 20  | 1 pair   | foot sole sensor<br>Size from 38 EU | deoends<br>on size | Bluetooth | 5 mm and more  | 500 Hz     | 0,33 mm   | 0,0002 – 1,4 MPa |
| Е                               | 21  | 2        | Flat washer<br>sensor               | 1 x 1              | 1         | D <sub>a</sub> = 13,2 mm, d <sub>i</sub> =<br>2,8 mm | 100 Hz     | 0,35 mm   | 0 – 1.75 MPa     |

All values between the surface pressure of 70 mbar to 11 bar can be measured with the most pressure sensors. The most standard sensors are squared, but customized individual rectangular shapes are possible.

The above table shows the typical standard sensor shapes and the technical data. The sensors H are very thin captone based sensors for flat surfaces. The max. pressure is about 11 bar. It comes in different sizes.

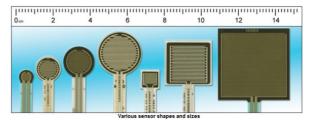


The sensors A and B are large, packed sensor to measure seating pressure or other loadings. Beside the standard version all sizes up to  $380 \times 106$  cm are possible. The size and range is made according to customer requirements.

Moreover now these type of sensors are available with an elastic sensing element as well (sensor B). This called Tactilus Stretch has min. 1024 sensors as well, the measurement range last up to 2.1 bar. The elastic elongation is about 25%. This pad is especially made for uneven surfaces or seat or mattress covers because wrinkles will be avoided.



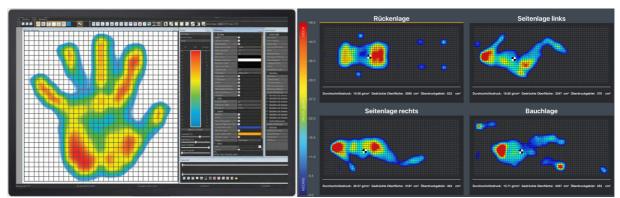
The types D comes each with 16 individual sensors. They are available in different sizes. All sensors are measured simultaneously. The calibration range will be customized same as with the other sensors. Typical applications can be found for example in medical



technology for measurements under bandages or for measuring the pressure in steel coils or paper rolls. It is important that the sensor is completely loaded. Sensor E is made for measurements under washers.

Two additional sensors can be run simultaniously to an existing system, but within the sensor type groups only (A-E, H).

All Tactilus systems are supplied with sensor, scientific software and cables. The software can be run on a Windows-based computer system or notebook. Only the mattress and foot sensors can also be operated via an IOS system, e.g. via bluetooth on an Ipad, together with the comparison software (different mattresses in comparison).

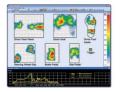


Scientific software program

Mattress comparison program

Over the years a collection of different applications has been build up. Whether sitting or footprints, door seals, tire profile measurements or wafer polishing, pressing or rolling, laminating press tests. Other applications can be found in footprints of seat belts in a crash tests, for presses, brakes, adjustment of saddles or spray jets. As a special solution we offer a product for grip strength test, which finds its main application in the medical field.

Below we have compiled some examples out of this portfolio.

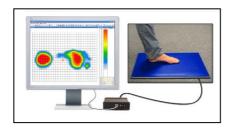




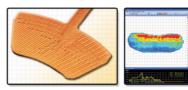
**Automotive Applications** 



Impact Measurement



Footprint



**Brake Sensor** 



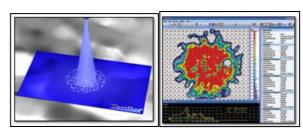
Door seal test



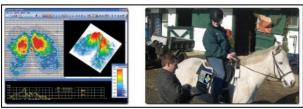
Mattress



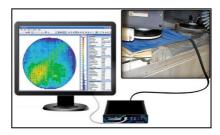
Gripping Force tube



Spray pressure



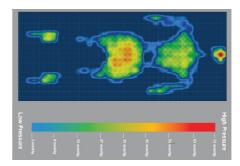
Saddle fitting



Wafer Polishing



Hand & Glove



**Patient Movement Monitor** 

| General Sensor Specifications |  |  |  |  |  |
|-------------------------------|--|--|--|--|--|
| Sensor Technology             | piezoresistive                           |  |  |  |  |
| Pressure Rang                 | (2) 70 mbar – 11 (17) bar on request     |  |  |  |  |
| Matrix Size                   | 16 x 16, 32 x 32 or customized           |  |  |  |  |
| Mat Thickness                 | 0,3 mm to 1 mm                           |  |  |  |  |
| Mat Size                      | 6 – 40000 cm <sup>2</sup>                |  |  |  |  |
| Standard Size                 | See table on page 1                      |  |  |  |  |
| Elastic semsor                | 25% elongation available                 |  |  |  |  |
| Scan Frequency                | Up to 100 Hz, single sensors up to 1 kHz |  |  |  |  |
| Resolution                    | 0.8 mm – 14.5 mm                         |  |  |  |  |
| Accuracy                      | +/- 10 %                                 |  |  |  |  |
| Reproducibility               | +/- 2 %                                  |  |  |  |  |

